

WITPACStudent Packet

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Wind Industry Transportation Professional Advanced Certification

Study Guide

This short study guide contains the key points from the WITPAC training. You may use it as a reference during the exam.

Introduction

Wind turbine components

Blades

- Extremely long, overheight, can be overwide
- Hazards: overhead and roadside obstructions, turns, extremely flexible, light color makes them hard to see
- Typical transport equipment: extendable trailer, steerable axles
- Typically required personnel: PEVOs, steerperson

Tower sections

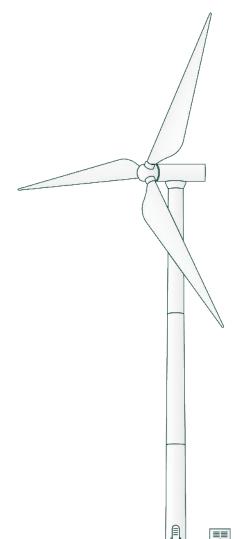
- Overlong, overheight, can be overwide, heavy
- Hazards: overhead and roadside obstructions, turns, limited undercarriage clearance, rollovers
- Typical transport equipment: Schnabels or Schnabel/dolly combos, steerable axles
- Typically required personnel: PEVOs, steerperson

Machine heads

- Overweight, may be overwide
- Hazards: limited undercarriage clearance
- Typical transport equipment: double drop trailers
- PEVOs may be required, depending on the route

Hubs and other components

- Other components include down tower assemblies, transformers
- May sometimes require PEVOs depending on the route



Module 1: Team fundamentals

The basics of good teamwork



The transport driver is the leader of the team, but every member of the team should feel free to speak up, ask questions, and tell the rest of the team

if they see something wrong. Any member of the team should call the carrier or other authority if they think that another team member has made a decision that puts the team at risk.

Communications

Call-Response-Confirmation

In high-risk situations where the load is moving at slower speeds (such as steerable turns), or any other time when a team member is on foot, radio communications should be in the Call-Response-Confirmation format.



"Call" is a statement, a question, or a notification of intention.



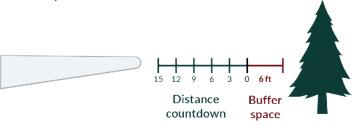
"Response" allows one or more members of the team to acknowledge that they have heard the information, or provide an answer to a question, if needed. The response must be more than a simple "copy that."



"Confirmation" is given by the person who first made the statement or asked the question.

Communications need to be clear

Give precise measurements when communicating about distance. When counting down distance between the load and an obstruction, add in buffer space.



Don't text and drive

Under no circumstances should a member of your team ever read or send a message while driving. There is no exception to this rule.

Alternate channels



In high-traffic areas, it can help to switch to a radio channel that is not being used by other teams. In your pre-trip meeting, your team should plan which channel(s) to switch to, and when.

Sterile channel



Establish a sterile channel if you are navigating a hazardous portion of the route. A sterile channel is one where there is no small talk.

STOP! STOP! STOP!



Any member of the team can call "STOP! STOP! STOP!" at any time, and the entire team must stop immediately.

Module 2: Safety procedures for when people are on foot

Exiting your vehicle

Whenever you exit your vehicle (even if you will not be in a crush zone), follow this steps.



Think ahead



Wear proper PPE



Carry a working two-way handheld communication device (radio)



Use Call-Response-Confirmation to communicate with your team

Crush zone safety procedures

Think of these as tools in your toolkit, and always try to use as many as possible.

These procedures are mainly the responsibility of the load driver, but everyone on the team should observe and speak up if they are not being done.

What is a crush zone?

A "crush zone" is any place around the trailer or load where a person could be crushed or struck.

Perform an "all clear" check before moving the trailer

This should be done anytime the load driver moves the trailer from a stop.



Perform a visual check



(!?) Do a verbal (radio) check, asking team members if they are clear of the crush zone



Wait for every team member to confirm that they are out of the crush zone



Honk the horn and wait for five seconds before beginning movement

Visual indicators

The best visual indicator to use is a cone at the rear of the trailer on the driver's side. This reminds the load driver to perform a visual check before moving the trailer.

Wheel chocks

Chocking the wheels provides another reminder to the driver to do a visual check before moving.

It is recommended that you attach brightly colored ropes, chains, or flags to wheel chocks to make them more visible.

Lockout

If feasible, use a lockout box or hasp to secure the ignition or air cuff brake lock key.



Power down the engine, or use an air cuff brake lock if the engine needs to stay on.



Place the ignition or air cuff key in the lockout box.



Team members should each place their personal locks on the lockout box.

Maintain line of sight

Whenever feasible, the load driver should be out of the vehicle to assist or observe personnel who are working in the crush zone, remaining within their line of sight.

Signaling to traffic

Warning traffic

Traffic will often stop on its own when drivers see the PEVO vehicles' signs and lights. If permissable in the state where you are operating, you may also use a red flag held out of the driver's side window for added emphasis.

PEVOs may never drive into an oncoming lane to stop traffic.

Flagging on foot

Before asking a PEVO to flag, the team should determine if flagging is really necessary. Flagging is usually only needed if:

- Oncoming traffic will not be able to see the load blocking their lane in time to safely stop
- Traffic going both directions needs to trade off using a lane for an extended period of time





Flagging apparel

- Daytime: Class 2 upper garment and hard hat
- Nighttime: Class 3 ensemble (vest and pants or upper garment with sleeves)

Flagging equipment

- Daytime: Minimum 18x18" STOP/SLOW paddle (24x24" is recommended)
- Nighttime: STOP/SLOW paddle must be retroreflective, flagger should additionally use a flashlight with a red glow cone, and will need to have a hands-free radio

Flagger positioning

- Position yourself so that oncoming vehicles can see you from at least 500 feet away, and be far enough ahead of the load so that any vehicles that miss your signals will still have time to stop.
- Always stand on the shoulder of the road when flagging.
- Do not stand in a lane or on a lane marker, or next to a railing, wall, vehicle, or other obstruction.
- Choose a position where it is clear around you, so that you have a route of escape.
- It is a good idea to place cones well in front of you on the shoulder, to warn traffic that you are ahead.
- Stand with your feet perpendicular to traffic, so that you can see in both directions. Do not turn your back to oncoming traffic.

Daytime flagger signals



Aim the STOP paddle face toward road users. Hold your free arm with the palm of the hand above shoulder level, toward approaching traffic.



Aim the SLOW paddle face toward road users. Motion for road users to proceed by moving your free hand horizontally from left to right. For added emphasis, as you motion, you may point in the direction they should move.

PROCEED



Aim the SLOW paddle face toward road users, and motion up and down with your free hand, palm down.

Nighttime flagger signals



Hold the flashlight with your left arm extended down toward the ground, then slowly move the flashlight from left to right, stopping at a 45-degree angle. For added emphasis, you can use the flashlight to point to an imaginary line where the vehicle should stop.



Point the flashlight at the first vehicle's bumper, slowly aim the flashlight toward the open lane, then hold the flashlight in that position.

PROCEED

Do not wave the flashlight.



Point the flashlight toward the oncoming traffic and quickly wave it in a figure eight motion.

If you need to escape an oncoming vehicle

Drop your paddle and run at a 90-degree angle away from the road. Do not try to stop the vehicle yourself. When you are safe, warn your team of the oncoming vehicle.

Module 3: Route surveys

Using the route survey during pre-trip activities

What is a route survey?

A route survey is a detailed document that is separate from the permit.

The route survey provides detailed on about the route and any hazards

information about the route and any hazards along it. The route survey ensures that the planned route can be safely traveled, and provides a step-by-step guide for the load movement team during the move itself.

Who should receive the route survey?

The driver should receive a copy of the entire route survey from the carrier. Each member of the team should also receive a copy of the route survey or the route summary.

The route survey should

- reflect accurate information about the load dimensions and the route.
- be consistent with the information on the permit(s).
- not be more than 30 days old, unless the route has been in continued use by the carrier since the survey was completed.

If the survey is deemed inadequate by any member of the team, or if any team member did not receive a copy of it, the move should not proceed.

Using the route survey during the move

Route survey as a reference

The route survey will help your team know what hazards are coming up along the route, and other key information such as which lane to be in to clear an overhead obstruction.

On multi-day moves, the route survey should be part of the pre-trip meeting each morning.

If the permitted route can't be followed

- The load movement must stop and park safely.
- A new route must be authorized by the carrier and permitting agency.
- The carrier may ask for the team to perform a physical survey of the alternate route. The physical survey should be performed by the front PEVO and the transport driver together. They should complete it in the same manner as a normal route survey.

Alternate routes

The carrier and permitting agency are the only ones who can authorize an alternate route after it has been surveyed. Make sure to discuss the alternate route with your team so that everyone understands the hazards, and proceed with caution after receiving permission to do so from the carrier.

Module 4: Pre- and post-trip meetings

The pre-trip meeting

Why have a pre-trip meeting?

Having a thorough pre-trip meeting and equipment check is the best way to avoid costly and dangerous incidents down the road. Everyone should come away from the meeting knowing what to expect along the route.

Who should attend?

The driver is responsible for leading the meeting, but everyone must participate, and should feel free to speak up during it.

When should the pre-trip meeting take place?

Meetings may need to take place more than once during the move. Pre-trip meetings should be held at the start of each day (on a multi-day move), and whenever additional personnel join the team.

The preferred order of pre-trip activities is



1. Identify team members and roles



2. Inspection, measurement, and documentation



3. Route discussion and communications



4. Emergency planning

Measuring the load

The driver and high pole PEVO (if there is one) should measure the load at the start of the move. It is a good idea for the rest of the team to observe this process.

The load should also be measured at the beginning of each day on a multi-day move, and whenever the trailer or load configuration has been adjusted.

Load dimensions on the permit

The actual load dimensions may not exceed what is listed on the permit and route survey. Otherwise the move cannot proceed.

Other meetings

Modified or "on the go" meetings

If personnel join the team after the move has begun, you should stop as soon as possible and hold another meeting to get them up to speed.

Pre-offload meetings

Once the team has reached the site, the load driver should meet with the site foreman for a pre-offload meeting. They should discuss where the load should stop, crush zone procedures for when crane crew are working on the trailer, and how the driver should exit the pad.

Post-trip activities

At the end of each day, your team should inspect the load for damage or shifting, put cones in place to protect the load, and make sure it is in a place where it will not be struck by traffic.

Post-trip meetings are an important way to build up your knowledge and skills.



Hold a post-trip meeting at the end of each day.



The entire team should be present.



Discuss what went well, anything that went wrong, and what could go better.



Plan for the following day's pre-trip meeting, if you're on a multi-day move.



Report any near misses to the carrier.



This is also the time to fill out any required documentation.



Module 5: Best practices for front and high pole PEVOs

The job of a front/high pole PEVO



The job of a front/high pole PEVO is to warn oncoming drivers, assess whether the load can safely clear any obstructions, and signal to traffic, if needed.

High pole equipment

The high pole and striker tip must be professional-grade, non-conductive, and rigid enough to withstand high speeds. The mount must be securely attached to the frame at the front of the vehicle. Homemade or other non-professional-grade high poles are not acceptable.

Setting the high pole

- Measure the load prior to setting the high pole.
- The high pole should only be set by the high pole PEVO.
- The high pole should be set at least 6 inches above load height.

Re-checking load and high pole measurements

At the beginning of each day, as well as anytime the trailer is raised or lowered, the driver and high pole PEVO should confirm the load measurements and verify that the high pole is properly set.

During load movement

The front/high pole PEVO and the load driver must communicate and work together to make sure that all obstructions can be safely cleared. This includes ensuring that the load is in the proper lane of travel.

The load driver should make sure there is enough spacing between the load and the front PEVO so that the load can safely stop if the high pole strikes an obstruction.

If the high pole strikes an obstruction

- 1. Call STOP! STOP! The entire team must stop safely.
- 2. Notify the carrier immediately so that any other loads along the route know of the risk.
- 3. The high pole PEVO and load driver should remeasure the obstruction slowly and carefully. Make sure to measure all the way under the obstruction—not just the edges.
- 4. Only the carrier can decide if the load is to proceed after remeasuring.

If the load cannot safely clear the obstruction, an alternate route must be approved and a revised permit issued.

Utility lines

Members of the movement team may never lift a utility line. If the high pole strikes a utility line, your team must request authorized personnel to lift it.

If the load strikes an obstruction

- All support vehicles must stop and park safely. Take care when exiting your vehicle.
- Check for any injuries and call emergency services if needed.
- Contact the carrier to report the incident, and follow their instructions.
- Implement emergency traffic control measures (such as triangles, flares, or cones).
 Perform flagging duties to direct traffic around the area, if necessary.
- Find a safe place to wait that is protected from approaching traffic and has a route of escape.
 It is recommended that you do not wait in your vehicles.

Module 6: Best practices for steerpersons and rear PEVOs

Steerperson and rear PEVO duties



The job of a steerperson

A steerperson is a person who steers any axle, or group of axles, of a trailer, while not on the trailer.

A steerperson is different from a tillerman. A tillerman operates steerable rear axles while on the trailer, often at highway speeds.

If there is a steerperson on your team, it will be their duty to monitor trailer position and status throughout the move.

The job of a rear PEVO

The rear PEVO is responsible for all standard rear piloting duties, including warning and monitoring traffic.

Separate jobs, separate vehicles

A steerperson may not function as rear PEVO on a move requiring WITPAC certification. The two jobs must be filled by separate personnel, and they must be in separate vehicles.

Pre-trip activities for steerpersons

During the pre-trip meeting, the steerperson should inspect the trailer, remote, and pony motor, and coordinate with the driver if the pony motor needs more than one person to start it. Make sure there are extra batteries for the remote.

The steerperson should note the dimensions of the load, especially any rear overhang.

Discuss any steerable turns along the route. Everyone should know their role and position for each.

During load movement

The steerperson must communicate clearly with the rest of the team regarding the trailer and load position, especially when the load is passing an obstruction or hazard. Due to road grade or other factors, it is possible for the rear of the load to strike an obstruction even if the front of the load was able to pass under it.

Dusty roads

If you are following the load on a dusty road and the dust obscures your vision, ask the load driver and the rest of the team to slow down or stop until the dust clears. Close your windows so that the dust does not interfere with your breathing.

Performing a steerable turn

Plan ahead

Before leaving their vehicle, the steerperson should already be observing the scene and planning ahead for the turn.

Remember to exit the vehicle safely.

Crush zone safety measures

Anytime a person will be entering a crush zone (for instance, to unpin or pin the axles), implement as many of the crush zone safety procedures as feasible. The team must also work together to monitor and warn traffic whenever a team member is on foot.

Take it slow

Slower is better on a steerable turn.

Perform an "all clear"

The load driver should always perform an "all clear" before moving if a team member has been in the crush zone.



ROUTE SUMMARY FOR ENID, OK TO APACHE, OK

Prepared 2/24/2021

Reference route survey for details of numbered turns.

Cumulative <u>Mileage</u>	Begin at 7500 E. Chestnut Ave., Er	nid, OK
0.0	Turn LEFT on N 66th St	
0.6	Turn LEFT onto US-412	Turn # 1
11.3	Bear RIGHT onto OK-74	Turn # 2
73.1	Continue onto I-44 W	*** Busy Area! ***
76.8	Take exit 120A onto I-40 W	
121.9	Take exit 101; LEFT onto US-281	Turn # 3
122.0	Potential Rest Stop	
138.4	Turn RIGHT onto OK-152	Turn # 4
142.7	Turn LEFT onto OK-146	Turn # 5 *** Wrong-way ***
		Coordinate w/LE in advance
148.6	Turn RIGHT to stay on OK-146	
149.3	Turn LEFT to stay on OK-146	Turn # 6 *** Wrong-way ***
		Coordinate w/LE in advance
153.2	Bear RIGHT to stay on OK-146	
154.4	Turn RIGHT to stay on OK-146	
154.9	Turn LEFT to stay on OK-146	
156.0	Turn LEFT onto OK-9	Turn # 7
164.1	Turn RIGHT onto US-281	Turn # 8
166.1	Turn RIGHT at E1380	Turn # 9 into site
Arrived		

ROUTE SURVEY FOR ENID, OK TO APACHE, OK

(Used with permission of American Transport Systems. Edited & revised for use in classroom instruction.)

Date(s) route was surveyed: 2/22-23/2021

Prepared by: John Doe, Doe's Surveying, john@jdoesurveying.com, (123)456-7890

Prepared for: Big Wind Trucking, dispatch: (456)789-0123

Origin address: TP&L yard, 7500 E. Chestnut Ave., Enid, OK

Destination address: JCT US62/US281 & CR1380, Apache, OK

Overall truck & load description / dimensions: GE 62m Blade on an extendable beam trailer w/manual rear steer capability; axles = 7 (4+3). Loaded length = 238', Height = 13'6, Width = 12'6, Overhang = 30', Weight = 112,000 lbs

State approved route:

 $OK - N. 66^{th St.}$, 412E, 74/15S, I-44W, I-40W, 281E, 152W, 146S, 9S, 281S.

Total mileage: 166.1 miles

List of stops & fueling locations:

I-40W, exit 101 (at US-281; mile 121.9)

- Fuel Stop for Escorts and where Drivers can stop to wait for them: Wide shoulder on ramp; good opportunity for drivers to wait for pilot cars to fuel.
- Fuel Stops for Drivers: Love's Travel Stop located at this exit.
- Stopping Points for Evening: Southside of Sugar Creek Casino there is free truck parking, room for several sets. Good gravel parking lot.

Pilot/Escort Vehicle Operators:

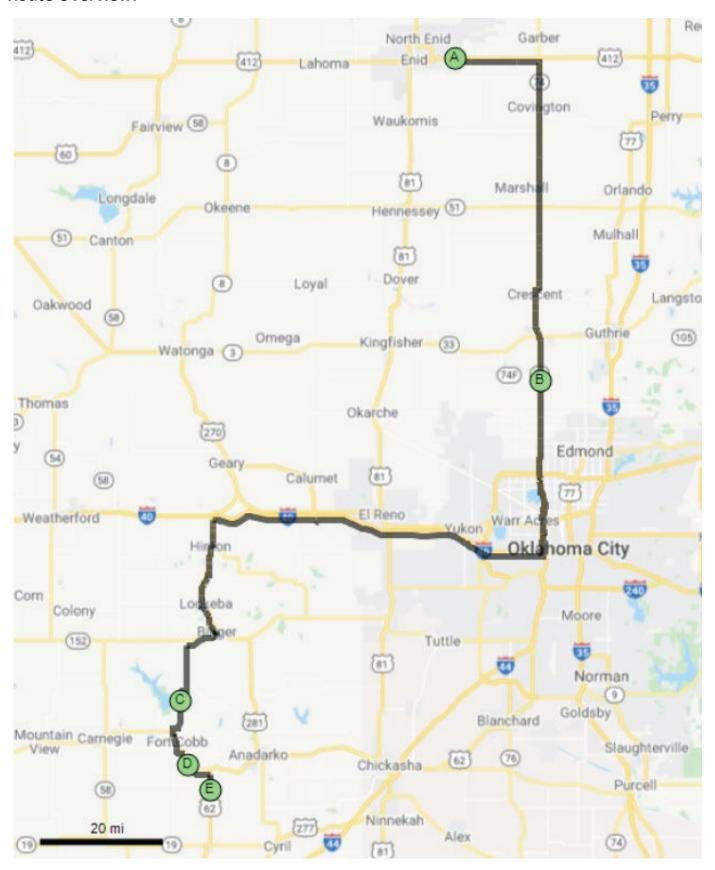
- Three P/EVOs are required to safely use this route.
- Escort Positioning in this survey are <u>suggestions</u>; escort positions are the decision of the driver.
- Note that for the Escort Positioning illustrations in this survey:

Lead = Front Escort

Third = Rear Escort

Steer = Rear Steerperson

Route Overview:



Page 2 of 12 (Page 3 not included)

TURN # 2: Highway US-412, exit RIGHT onto Highway OK-74/15 South [mile 11.3]

Estimated distance to next turn = 110.6 miles



Escort Positioning

Lead: Holding northbound traffic on OK-74 on south side of turn.

Third: Holding southbound traffic on OK-74 on north side of turn.

Steer: Steer trailer around turn radius to get on OK-74 South.

Comments

Bearing RIGHT on OK-74 heading south:

- Stop sign in porkchop and yield sign on right shoulder need to be removed.
- Both are removable.

*** At mile 73.1, Highway OK-74 runs directly into I- 44 W with no transition. #4 lane is only for right hand ramp exit onto I-40 West bound. Ramp is clear; no issues. This is a busy area! Stay aware and check for curfews.

*** At mile 76.8, take exit 120A from I-44 W onto I- 40 W.

TURN #4: Highway US-281 South, turn RIGHT onto OK-152 West [mile 138.4]

> Estimated distance to next turn = 4.3 miles



Escort Positioning

Lead: Holding Eastbound traffic west of turn.

Third: Holding Westbound traffic east of turn.

Steer: Steering trailer through turn radius onto OK-152.

Comments

Bearing RIGHT onto OK-152 West:

• Stop sign located in middle of porkchop; sign is removable.

This is a main street in a small town with street parking. When cars are parked here, they interfere with the turning radius. Local police & municipalities must be contacted before entering city limits for permission & to coordinate for local police to assist.

TURN # 5: OK-152 West wrong way turn LEFT onto OK-146 South [mile 142.7]

> Estimated distance to next turn = 6.6 miles



> Escort Positioning

Lead: Holding traffic northbound on south side of turn.

Third: Holding traffic eastbound on west side of turn.

Steer: Steer trailer through *** wrong way turn *** onto OK-146 South.

Comments

*** Driver will need to turn against oncoming traffic (*** wrong way ***)!

Local police & municipalities must be contacted beforehand for permission & to coordinate for local police to assist.

Turning LEFT onto OK-146 south:

• Stop sign will need to be removed in middle of shoefly in roadway; sign is removable.

The route has been physically surveyed and is hereby certified that (1) there is safe and sufficient clearance throughout the entire proposed routing, (2) turns at all intersections can be traversed, (3) all overhead structures can be traveled under, (4) steep grades can be traversed, (5) cities are identified, (6) all parking and stop-off locations are identified, (7) the vehicle Gross Weight does not exceed any highway or bridge posted weight limit, (8) the survey has been physically performed by actually driving the entire proposed route, (9) State Routes are identified by highway number, (10) local roads and streets and other non-state highways are listed in parentheses for routing continuity, and that authorization for their use will be obtained by the applicant from the appropriate authority.

Surveyor Signature:	Date: 2/24/2021
Printed Name:	Company:
John Doe	Doe's Surveying



Oklahoma Department of Public Safety

Phone: (405) 425-7012 General OS/OW Permits

General OS/OW Perm
Permit Number: 20210002337217

0

OS/OW: Y / Y Issued: 02/25/2021 Start Date: 02/26/2021

End Date: 03/02/2021 C

Contact: **JOHN**

K

D

0

K

S

User/Mover:

BIG WIND TRUCKING

Ordered By:

BIG WIND TRUCKING

Address:

321 Fourth Street Townville, TX 56789

Address:

321 Fourth Street Townville, TX 56789

USDOT No:

0123456

Trailer Information

Trailer Make: TRAIL KING INDUSTRIES Trailer Year: 2019 Tag Number: 98-76543 Tag State: XX Trailer Fleet Unit:

5185A53

Oversize Vehicle Information

Forward Overhang: **0-0** Rear Overhang: **30-0** Total Length: **238-0** Max Height: **13-6** Max Width: **12-6** Trailer and

Load: 205-0

Weight and Axle Information

Axle Groupings: 16.0; 18.0; 18.0; 18.0; 14.0; 14.0; 14.0 Axle Distances: 20-4; 4-6; 4-6; 137-0; 6-0; 6-0 Register For:

90000.0 Number of Axles: 7 Gross Weight: 112000 Overweight From: 80000.0 Overweight By: 32000.0

Truck Information

Truck Make: KENWORTH Truck Year: 2007 Tag Number: XYZ 456 Tag State: XX VIN: Truck Fleet Unit: 7066

Route Information

Statewide Travel: NO Route: NEW ROUTE Going To: COUNTY ROAD 1380, Anadarko, OK [35.014723, -98.356381]

Starting From: **E CHESTNUT AVE, ENID, OK** [36.405073,-97.782848] Starting State: **OKLAHOMA** Arrival State:

OKLAHOMA Starting County: 24 Arrival County: 08

Trailer Load Information

Serial: Load Description: WINDMILL BLADE

Permit Restrictions

All vehicles traveling Oklahoma turnpikes with loads in excess of 9-6 width shall be equipped with a Pikepass and utilize appropriately sized pikepass lanes.

Must maintain minimum speed on interstates.

Commercial Trucks are required to be registered for at least the amount of weight carried or the maximum of 90,000 lbs.

Escorts front and rear required on 2-lane and super 2-lane highways. Rear escort required on all multi-lane highways.

J

If your route traverses City or County roads, D.P.S suggests you contact the respective City Street Dept. and/or County Commissioner and reference any possible restrictions or obstacles within their jurisdiction that may impact your ability to travel. Permit holders are allowed a five (5) mile egress from city or county roads displayed on the permit to accommodate local restrictions which may be imposed by local authorities.

- ✓ Travel is discouraged and may be denied during periods of inclement weather such as high winds, decreased visibility, heavy rain, snow, sleet, ice, etc.
- ✔ ROUTE PASSES MOMENT AND SHEER WITHOUT VIOLATION. NO OHP ESCORT REQUIRED PER: LT. PRESTON LAY #177

Standard Restrictions

- #1 All overweight & oversized vehicles shall bypass load posted bridges if weight is in excess of the posted limit.
- #2 It is the responsibility of the permit holder/operator to contact all utility companies which may be encountered or impacted during the move.
- #3 All OS/OW loads shall be non-divisible.
- #4 Oversized loads are not allowed movement one half hour after sun down to one half hour before sun up.
- #5 Oversized loads shall not travel on specific holidays.
- #6 No oversized movement is allowed on the Interstate Highway System between the hours of 7:00 am & 9:00 am or between 3:30 pm & 6:30 pm in Tulsa, Cleveland and Okla. Counties, Mon.- Fri.

Legal Agreement

I, as the owner, operator and/or authorized agent, certify the information shown on this permit is true and correct. I attest to the fact this vehicle and/or load will be in strict compliance with all state statutes, rules and regulations governing its movement. I understand this permit will be deemed void if any laws or restrictions are violated.

This permit must be in the drivers possession and the driver has the ultimate responsibility to avoid hazards and unsafe conditions.

REGULATION OVERSIZE LOAD SIGN REQUIRED FOR ALL OVERSIZE LOADS

Charges: Payment Type: Bond Oversize Base Charge: \$40.00 Overweight Base Charge: \$40.00 Overweight Charge: \$320.00 Delivery Fee: \$2.00 Credit Card Fee: \$0.00

Driving Directions:

Miles	Instruction
0.5	Start on N 66th St (Contact Local Municipalities)
0.1	Continue onto 66th St (Contact Local Municipalities)
2.0	Turn LEFT onto US-412 (US-64, OK-15) EB
8.7	Continue onto US-412 (US-64, OK-15) EB
0.2	Take exit OK-15
0.1	Continue onto (Unknown road name) (Contact Local Municipalities)
5.3	Bear RIGHT onto OK-74 (S Highway 74) SB
36.3	Continue onto OK-74 (1st St) SB
4.8	Turn RIGHT onto OK-74 (S Portland Ave) SB
2.8	Continue onto OK-74 (N Portland Ave) SB
5.3	Continue onto OK-74 S (N Portland Ave) SB
7.5	Continue onto Lake Hefner Pkwy S (OK-74 S) SB
2.9	Continue onto I-44 W (OK-3 E, Will Rogers Expy S)
0.3	Take exit 120A
44.9	Continue onto I-40 W (US-270)
0.2	Take exit 101
0.1	Turn LEFT onto US-281 (OK-8, N Broadway Ave) SB
4.1	Continue onto US-281 (OK-8, N Broadway Ave) SB
2.5	Continue onto S Broadway Ave (S Broadway St) SB
5.6	Continue onto US-281 (OK-8, US Highway 281) SB
0.1	Continue onto US-281 (OK-8, US Highway 281) EB
2.3	Continue onto US-281 (OK-8, US Highway 281) SB
0.9	Continue onto US-281 (OK-8, US Highway 281) EB
8.0	Continue onto US-281 (OK-8, N Broadway) SB
0.1	Bear RIGHT onto (Unknown road name) (Contact Local Municipalities)
0.5	Bear RIGHT onto OK-152 (Main St, W Main St) WB
3.8	Continue onto OK-152 (State Highway 152) WB
7.9	Turn LEFT onto OK-146 (State Highway 146) SB
5.4	Turn RIGHT onto OK-146 (State Highway 146) SB
1.0	Turn LEFT onto OK-9 SB
3.4	Continue onto OK-9 (2nd St, Hazlett St) SB
3.7	Bear RIGHT onto OK-9 EB
2.0	Turn RIGHT onto US-281 (US-62) SB

Approximate Mileage: 165.7

Permit Number: 20210002337217

^{*} Excerpt of Full Permit * For Classroom Use Only

Pre-Trip Meeting Sheet WITPAC SAFETY COUNCIL



Today's date		Time of mee	ting
Company name	Carrier dispatch #		
Origin point	point Delivery point		
Team membe	rs and roles		
Load driver N	ame	Cell#	Vehicle
ront P/EVO N	ame	Cell #	Vehicle
Rear P/EVO N	ame	Cell #	Vehicle
teerperson N	ame	Cell#	Vehicle
THER PERSON			
ole	Name	Cell#	Vehicle
ole	Name	Cell#	Vehicle
tole	Name _	Cell#	Vehicle
_	easurement, and doc f damage, or damage has be		
=	quipment check has been co	ompleted for all vehicles:	
Backup of sources Pilot/Escor Licenses Vehicles condition systems All signs good con	s are working and compatible communication devices and are present to the vertices and tags are current on all and trailer are in good meen, including lights, tires, and and other required warning addition and in place	working of Wheel check Cone(s) cone(s) coneline working of Wheel check Cone(s) coneline working of Wheel check Coneline workin	equipment is complete and in order nocks or other visual indicators railer (if applicable) are present and in good condition
All other	e is of proper type and in go	g devices are in Remote i	tor is working and has fuel s working and has backup batteries,

Pre-trip meeting sheet continues on other side.

Loaded dimensions:		
Max. height:	Max. width:	
Rear overhang:	Front overhang:	
Weight: Min. ground clearance: _	Overall length:	
By initialing below, I confirm:		
That the measurements of the load in traveling configuration are consistent with those on the permit and route survey	That the route survey is no more than 30 days old, OR has been in continued use by the carrier since the survey was completed	
That the permit and route survey are valid That the high pole is professional-grade	That the high pole has been set to the following height:	
Initial here: Driver Front P/EVO	Rear P/EVO	
Route and communications		
Review and discuss the route:		
 Confirm team member roles, responsibilities, and positions during each portion of the route Determine safe and lawful distances between P/E\ and load for each section of the route Turns, obstructions, and hazards 	Construction zones and railroad crossings, if any Special restrictions (such as curfews) Fuel stops, breaks, re-fueling Review crush zone procedures, including visual indicators to be used by load driver, lockout box and locks	
If movement includes a steerable trailer, discuss:		
Trailer features: pinning, unpinning, pony motor	Positioning on steerable turns	
Communications planning:		
Channels and alternates to be used:	Confirm how lanes will be called Review cell phone use policies	
Identify emergency and backup communications	Review communications protocols	
Confirm that all team members have working two-way handheld communication devices	(Call-Response-Confirmation, sterile channel, STOP! STOP! STOP!)	
Emergency planning		
Ensure that team knows what to do if there is a	Identify safe havens	
mechanical breakdown or issue Discuss emergency situations that may be likely to occur on route	Discuss railroad emergencies, if applicable	
If there is an emergency, the number to call is:		
Team members sign here to verify that the pre-trip n	neeting has been properly conducted.	
	_ Signature	
	_ Signature	
	_ Signature	
Name	_ Signature	



Pre-offload meeting sheet

The load driver can use the items on this sheet to guide their pre-offload discussion with the site foreman or other personnel.

Stop	work authority
	Reiterate that everyone involved has stop work authority.
Surfa	nce conditions
	Has the offload area ground compaction been checked? Does it need matting?
	Are there areas that should be avoided (for example, because of soft soil)?
Com	munications and personnel positioning
	What method will the site crew use to communicate with the driver and PEVOs?
	Who is the designated signal person who will direct the movement into and out of the offload area, and where will they be located?
	If additional personnel are needed, such as PEVOs or a spotter, where will they be positioned?
	If anyone will need to work at heights that create a fall risk, what can be done to reduce the risk of slips, trips, and falls?
Wea	ther
	Are there any safety risks related to high winds or adverse weather? What steps can be taken to reduce or eliminate weather-related hazards?
	If the weather situation is variable or changing, who is monitoring it?
	At what point should a "stop work" be called?
Posit	ioning the truck for offloading
	Where should the truck and trailer be positioned for offloading? How should it be oriented under the crane(s) (if applicable)?
	Is there enough room for the driver to maneuver the load to this position? Are there any trucks, components, or other equipment that may be in the way and should be relocated?
	What steps will be involved in offloading?
	Will the truck need to pull out from under the load? (This should not require anyone to work under a suspended load.)



Crush	n zone safety protocols
	Discuss how the load driver will need to pull into position, set the visual indicator(s), and set wheel chocks and perform a lockout (if feasible) BEFORE the crew starts climbing on equipment.
	If a lockout is feasible, discuss who will be putting their locks on the lock box.
	Discuss the "all clear" process. Who will let the load driver know that the site crew is clear of the trailer?
After	offloading
	If the load is on a Schnabel/dolly combination, discuss what assistance the driver will need to remove and reconnect the dolly. What equipment will be used, and what will the steps of the process be?
	If assistance is needed to stack or collapse the trailer, who will be involved? Will any other equipment be necessary? Discuss how this will be done and what may be different or non-standard about this particular tractor and trailer.
	What route should the driver take to exit the offload area when offloading is complete?



Post-trip meeting sheet

Step 1: Review today's activities

Use the lists on this sheet to guide your post-trip discussion at the end of each day.

	•	•
		What went well? Tell each other what you are doing well. Compliment each other where deserved.
		What went wrong? If anything went wrong, have an honest discussion about the cause or multiple causes. Do not look for who to blame—look for what can be done differently to keep it from happening again.
		What could go better? Share your ideas for improvement.
		How were communications? Was everyone transmitting loud and clear? Was everyone communicating in a clear manner?
		How was spacing? Was everyone comfortable with the spacing between vehicles? Does anything need to be adjusted next time?
		Did anyone notice mechanical issues? Examples might include pulling to the left or right, intermittent rear steering problems, or unusual noises during transport.
		What do other teams need to know about this route? Were there any hazards or other issues that were not noted on the route survey? The load driver should communicate these points back to their carrier management so other teams can be warned in advance.
St	ер	2: Plan for tomorrow's activities
		Is anyone leaving or joining the team? When and where? This might include personnel such as a different PEVO or a law enforcement escort.
		What time do we need to depart?
		What is tomorrow's weather forecast?
		Does everyone have copies of tomorrow's permits and route summary?
		Does anyone need any help getting their equipment ready for tomorrow?
		Does any equipment need to be renaized or replaced before we depart tomorrow?

